Qty:

: CABIN FLOOR PROTECTOR KIT

: D412760011

: 23/04/2008

: N/A

: N/A

: A

Date:

Tuesday, 15/04/2008 3:33:47 PM

User:

Julie Lecocq

Process Sheet

Drawing Name

Part Number

Material **Due Date**

Drawing Number

Project Number

Drawing Revision

Customer

: CU-DAR001 Dart Helicopters Services

S.O. No. :

Type

Job Number

: 38608

Estimate Number

: 12936

P.O. Number

This Issue

: 15/04/2008

Prsht Rev.

: NC

: //

: 38511

Previous Run Written By

First Issue

Checked & Approved By

Comment

: est rev A 07.07.05 new issue

EC

: SMALL /MED FAB

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D412-760-011 CHG001

Total:

PACKAGING RESOURCE #1

5 Um:

Each

2.0 PACKAGING 1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D35741

Cabin Floor Protector



CABIN FLOOR PROTECTOR

batch:

comp

5.0000 Each(s)

D35742

Cabin Floor Protector

Comment: Qty.:

1.0000 Each(s)/Unit Total: CABIN FLOOR PROJECTOR

5.0000 Each(s)

batch: D35751

Cabin Floor Protector

Comment: Qty.:

1.0000 Each(s)/Unit Total:

5.0000 Each(s)

CABIN FLOOR PROTECTOR

38611 batch:



Page 1

Dart Ae	rospace	e Ltd							
W/O:		No.	W	ORK ORDER CHANGI	ES			T. A.	
DATE	STEP	PROCEDURE CHANGE		NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				Freehouse				,	
Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes	No DQA	•	Date:	
						N/C Closed:			
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NC	R)			
D. 4	0750	Description of NC Corrective Action Section B				Verifica	tion	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng			Sign & Section C		Chief Eng	QC Inspector
									:

NOTE: Date & initial all entries

	Tuesd Julie L		2008 3:33:47 PM		Dansana Cha	_4		
					Process Shee			
Custon	mer: (CU-DAR00	1 Dart Helicopters Service	ces _.	Drawing	Name: CABIN FLOOF	R PROTECTOR KIT	
Job Numi	ber: 🤇	38608			Part N	umber: D412760011		
Job Number:								
Seq. #:		Machine (Or Operation:	# A		Description :		_
6.0		D35752	19 E 17 E)	Cabin Floor Protector		111111111111111111	
				*				
Cor	mmen	t: Qty.:	1.0000 Each(s)/Unit		5.0000 Each(s)	it	A .	
		CABIN batch:_	FLOOR PROTECTOR	X	motion p'	8 `	18 08/0	ulou a
7.0		D35801) 	Joggle Bracket			1/4 1
411			Resta		sortia			
& -Cor	mmen	t: Qty.:	6.0000 Each(s)/Unit		30.0000 Each(s)		1 1004F1 0811 1001	
AS)			E BRACKET	≺ -		JAS .		
3 40		batch: D36281	35483 66	x) 13	38648 x44 Cupped Washer			<u> </u>
HAT."					Cupped Wasner			`
, Xcor	mmen	<u> </u>	16.0000 Each(s)/Unit	Total ·	80.0000 Each(s)			*
(C)		•	D WASHER_	rotar.	00.0000 Lacit(s)			- ()
16		batch:_	32923					<u>54 </u>
9.0		D36283	ia (b) a (187) (1 . 10 8) (1.0 0)		Cupped Washer		1 111 11 11 11 11 11 11	
49								
Cor	mmen	t: Qty.:	6.0000 Each(s)/Unit	Total:	30.0000 Each(s)			
		batch:_	D WASHER					58
HTT10.0		MS24694S			Screw		1188111881118811	-
CAR	j							
Cor	mmen	t: Qty.:	16.0000 Each(s)/Unit	Total :	80.0000 Each(s)		1 (44) (174)	
		Screw	40176.1					clo
11.0		batch: MS24694S ²	10174b		FLAT HEAD SCREW	· <u>. </u>	· · · · · · · · · · · · · · · · · · ·	> <i>Y</i>
111					TENT HEND CONEW			
(t)	-	· · · · ·			20.0000 = 14.			
	mmen	t: Qty.: FLAT H	6.0000 Each(s)/Unit EAD SCREW	Total:	30.0000 Each(s)		;	
		batch:_	4 .					SP
1.4 12.0		AN960JD10). (Washer		118811188111881	
SA	>							(5x)
Cor	mmen		32.0000 Each(s)/Unit	Total :	160.0000 Each(s)			
		Washer batch:_	107534			6/11/14	SO .	
			101-01			01411/	54/	

Dart Aerospace Ltd

W/O:								
DATE	STEP	PRO	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
				53				
Part No	:	PAR #:	Fault Category:	NCR: Ye	s No DQ	Δ.	Date:	

QA: N/C Closed: ____ Date: ____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Varification							
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector			
					:						
								_			

NOTE: Date & initial all entries

Date: Tuesday, 15/04/2008 3:33:47 PM User: Julie Lecocq **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services **Drawing Name: CABIN FLOOR PROTECTOR KIT** Job Number: 38608 Part Number: D412760011 Job Number: Seq. #: **Machine Or Operation: Description:** AN960JD416 Washer Comment: Qty.: 12.0000 Each(s)/Unit Total: 60.0000 Each(s) Washer batch: QC4 **INSPECT 100% KITS FOR COMPLETENESS** 14.0 Comment: INSPECT 100% KITS FOR COMPLETENESS 15.0 PACKAGING ' PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-760-011 PPP Rev: 16.0 QC21 FINAL INSPECTION/W/O RELEASE MF 08-04-24 Comment: FINAL INSPECTION/W/O RELEASE Job Completion

Dart Ae	rospace L	td							
W/O:		· · · · · · · · · · · · · · · · · · ·	W	ORK ORDER CHANGES					10 mars 10 m
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							į		
Part No	:	PAR #:	Fault Cate	egory: NC	R: Yes	No DQ	A:	Date: _	
					QA: N	I/C Close	d:	Date:	
NCR:			WORK ORD	ER NON-CONFORMANC	E (NCF	₹)			
DATE	CTED	Description of NC	f NC Corrective Action Sec			Verific	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Secti		Chief Eng	QC Inspector

NOTE: Date & initial all entries

4.0 WEIGHT AND BALANCE

The following is the weight increase associated with the Cabin Floor Protectors. Be sure to subtract the weight of any parts removed.

		LAT	ERAL	LONG	ITUDINAL
Installation	Weight	Arm	Moment	Arm	Moment
D412-760-011 Cabin Floor Protector Kit (205A-1/B, 210 and 212 models)	37.6 lb	0 in	0 in-lb	113 in	4249 in-lb
	17.1 kg	0 m	0 m-kg	2.87 m	49.1 m-kg
D412-760-011 Cabin Floor Protector Kit (205A-1/B, 210 and 212 models) (Installed for compatibility with the auxiliary fuel tank)	33.6 lb	4.33 in	145 in-lb	108 in	3629 in-lb
	15.2 kg	0.110 m	1.67 m-kg	2.74 m	41.6 m-kg
D412-760-013 Cabin Floor Protector Kit (412CF model)	37.6 lb	0 in	0 in-lb	113 in	4249 in-lb
	17.1 kg	0 m	0 m-kg	2.87 m	49.1 m-kg
D412-760-013 Cabin Floor Protector Kit (412CF model) (Installed for compatibility with the auxiliary fuel tank)	33.6 lb	4.33 in	145 in-lb	108 in	3629 in-lb
	15.2 kg	0.110 m	1.67 m-kg	2.74 m	41.6 m-kg
D412-760-015 Cabin Floor Protector Kit (412, 412EP, AB412 and AB412EP models)	37.6 lb	0 in	0 in-lb	113 in	4249 in-lb
	17.1 kg	0 m	0 m-kg	2.87 m	49.1 m-kg
D412-760-015 Cabin Floor Protector Kit (412, 412EP, AB412 and AB412EP models) (Installed for compatibility with the auxiliary fuel tank)	33.6 lb	4.33 in	145 in-lb	108 in	3629 in-lb
	15.2 kg	0.110 m	1.67 m-kg	2.74 m	41.6 m-kg

5.0 PARTS LIST

Qty	Qty	Qty				
-011	-013	-015	Part Number	Description		
Х			D412-760-011	CABIN FLOOR PROTECTOR KIT		
	Х		D412-760-013	CABIN FLOOR PROTECTOR KIT		
		Х	D412-760-015	CABIN FLOOR PROTECTOR KIT		
1			D3574-1	CABIN FLOOR PROTECTOR		
1			D3574-2	CABIN FLOOR PROTECTOR		
	1		D3574-3	CABIN FLOOR PROTECTOR		
	1		D3574-4	CABIN FLOOR PROTECTOR		
		1	D3574-5	CABIN FLOOR PROTECTOR		
		1	D3574-6	CABIN FLOOR PROTECTOR		
1.			D3575-1	CABIN FLOOR PROTECTOR		
1			D3575-2	CABIN FLOOR PROTECTOR		
	1		D3575-3	CABIN FLOOR PROTECTOR		
-	1		D3575-4	CABIN FLOOR PROTECTOR		
		1	D3575-5	CABIN FLOOR PROTECTOR		
		1	D3575-6	CABIN FLOOR PROTECTOR		
6	4	6	D3580-1	JOGGLE BRACKET	៤រា	OP COPY
16	40	16	D3628-1	CUPPED WASHER		TURN TO
6	8	6	D3628-3	CUPPED WASHER		
					EN	GINEERING
16		16	MS24694S54	SCREW	UNCON	ROLLED COPY
6		6	MS24694S100	SCREW	SUBJECT	TO AMENDMENT
32		32	AN960JD10	WASHER	WIT	HOUT NOTICE
12		12	AN960JD416	WASHER		ODDED
					NO`	38608